

# ENCLOSED WELD HEADS

OSK COLLETS, ACCESSORIES



Item number

## OSK COLLETS

Maximum availability

We have a comprehensive range of collets in stock for all OSK heads.

1 set per tube outer diameter = 4 half-shells.

**COLLETS FOR OSK 21**

**COLLETS FOR OSK 38**

**COLLETS FOR OSK 53**

**COLLETS FOR OSK 76**

**COLLETS FOR OSK 115**

**COLLETS FOR OSK 170 HP**

**ADAPTER COLLETS OSK 170 ON OSK 115**

1.3.2321+Ø  
1.3.2021+Ø  
1.3.2521+Ø  
1.3.2621+Ø  
1.3.2721+Ø  
1.3.2898+Ø  
1.1.28980



All collet Ø in stock can be found in the table on page 71.

Other Ø and collets with a common contact surface are available as custom designs on request.

**HP collets (OSK 53/76/115) for optimising the tempering colours in clean rooms available on request.**

## OFFSET ELECTRODE HOLDERS

The weld head size's maximum tube size range is then reduced.

**OFFSET ELECTRODE HOLDER** OSK 38 for electrode Ø 1.6 mm | 0.063"

1.3.3110

**OFFSET ELECTRODE HOLDER** from OSK 53 for electrode Ø 1.6 mm | 0.063"

1.3.3106

**OFFSET ELECTRODE HOLDER** from OSK 53 for electrode Ø 2.4 mm | 0.094"

1.3.3101

## MULTI-POSITION ELECTRODE HOLDER

The weld head size's maximum tube size range is then reduced.

**MULTI-POSITION ELECTRODE HOLDER** from OSK 53 for electrode Ø 1.6 mm | 0.063"

1.3.3102

**MULTI-POSITION ELECTRODE HOLDER** from OSK 53 for electrode Ø 2.4 mm | 0.094"

1.3.3107



## GAS-SHIELD COLLETS

GAS-shield collets are particularly narrow and have an aluminium base collet and a screw-on gas-shield collet made of heat-resistant GRP material. They are used to weld fittings, flanges and components with short welded hexagon nipples. In conjunction with offset or multi-position electrode holders, the weld can be completed very close to one side of the weld head. A collet set with a common contact surface is recommended for secure fixing. GAS-SHIELD collets are available for OSK 53 / 76 / 115 weld heads (the max. tube size range is limited).

GAS-SHIELD base collets and gas shields (1 set = 2 half-shells)

**GAS-SHIELD BASE COLLET FOR OSK 53**

1.2.3305

**GAS-SHIELD BASE COLLET FOR OSK 76**

1.2.3304

**GAS-SHIELD BASE COLLET FOR OSK 115**

1.2.3303

**Gas-shield COLLET (GRP)** for OSK 53

1.2.3308

(adaptation by the customer) for OSK 76

1.2.3307

for OSK 115

1.2.3306

**Gas-shield COLLET (GRP)** for OSK 53

1.2.3309

(prefabricated with through-hole) for OSK 76

1.2.3310

for OSK 115

1.2.3311



3D-OSK collets for short pipe bends, special fittings etc. on request