



### GAS CONTROLLER BOX

The Gas Controller Box enables to control up to three gases during welding and regulate them through the EVO WP controllers. The welding, the purging, and an additional gas (e.g., for a trailing nozzle, for flooding a gas cover or a housing) can be monitored, regulated, completely documented, and stored in the EVO controllers. All welding and purging gases that are used for TIG welding are memorized in the controller menu.

### TECHNICAL DATA:

Control range	1 – 54 l/min.
Gases	Ar, He, N <sub>2</sub> , H <sub>2</sub> (and mixed gases)
Gas connection	6 mm Push-In-Fitting in and out
Weight	0.9 kg
Dimensions (L x W x H)	180 x 220 x 100 mm

### PACKAGE INCLUDES:

- Water- and dustproof Peli case.
- 1, 2 or 3 assembled mass flow controllers
- Connection cable Gas Controller Box / EVO WP controller

### GAS CONTROLLER BOX (1 GAS)

### GAS CONTROLLER BOX (2 GASES)

### GAS CONTROLLER BOX (3 GASES)

1.3.7201

1.3.7202

1.3.7203



### SWITCHBOX

Switchbox for welding with two welding heads.

1.3.9000

To increase productivity, the switch box can be used to weld alternately in conjunction with a controller from the EVO series with two weld heads. All welding tools can be used, i.e., enclosed weld and open frame weld heads, turn tables or tube-to-tube sheet weld heads, gas or water cooled, with or without wire feed or AVC.

By pressing the start button on the weld head, the welding program suitable for the respective weld head will get loaded.

The weld head that is not being used is locked and can get prepared for the next welding.

### PACKAGE INCLUDES:

- Switchbox
- Control cables, gas hose, welding cables from EVO series to Switchbox

### Technical data:

Mains voltage	100-240V (0,6-0,3A)
Mains frequency	50 / 60 Hz
Switching capacity:	24V 200A (100% ED)
Protection class:	IP 23
Dimensions (L x W x H)	500 x 340 x 160 mm
Weight	7.8 kg



EVO 200 WP  
mit montierter Switchbox